



F280 SERIES

In line high pressure filters

Inline filters for operating pressure up to 420 bar, flow rate up to 400 l/min.

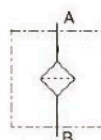
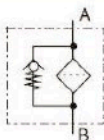
Available with or without bypass, indicator port is a standard option to fit a visual or electrical differential indicator.

TECHNICAL INFORMATION

HOUSING

tested according to NFPA T3.10.5.1 , ISO3968

HYDRAULIC SYMBOL:



PRESSURE:

Max operating: F280 D12x port size G 1/2" & 3/4": 420 bar
 F280 D12x port size G 1": 320 bar
 F280 D14x: 280 bar

Fatigue rating: F280 D12x port size G 1/2" & 3/4": 10⁶ cycles 0÷320 bar
 F280 D12x port size G 1": 10⁶ cycles 0÷320 bar
 F280 D14x: 10⁶ cycles 0÷280 bar

CONNECTION PORTS:

G 1/2" ÷ 1 1/2"

MATERIALS:

Head: cast iron
 Bowl: extruded steel
 Seal: NBR (FKM on request)

BYPASS:

No by-pass or 6 bar setting

ELEMENT

tested according to ISO 2941, 2942, 2943, 3968, 16889, 23181

FILTER MEDIA:

Inorganic microfiber: G03 - G06 - G10 - G15 - G25
 Paper: C10

DIFFERENTIAL COLLAPSE PRESSURE:

21 bar or 210 bar

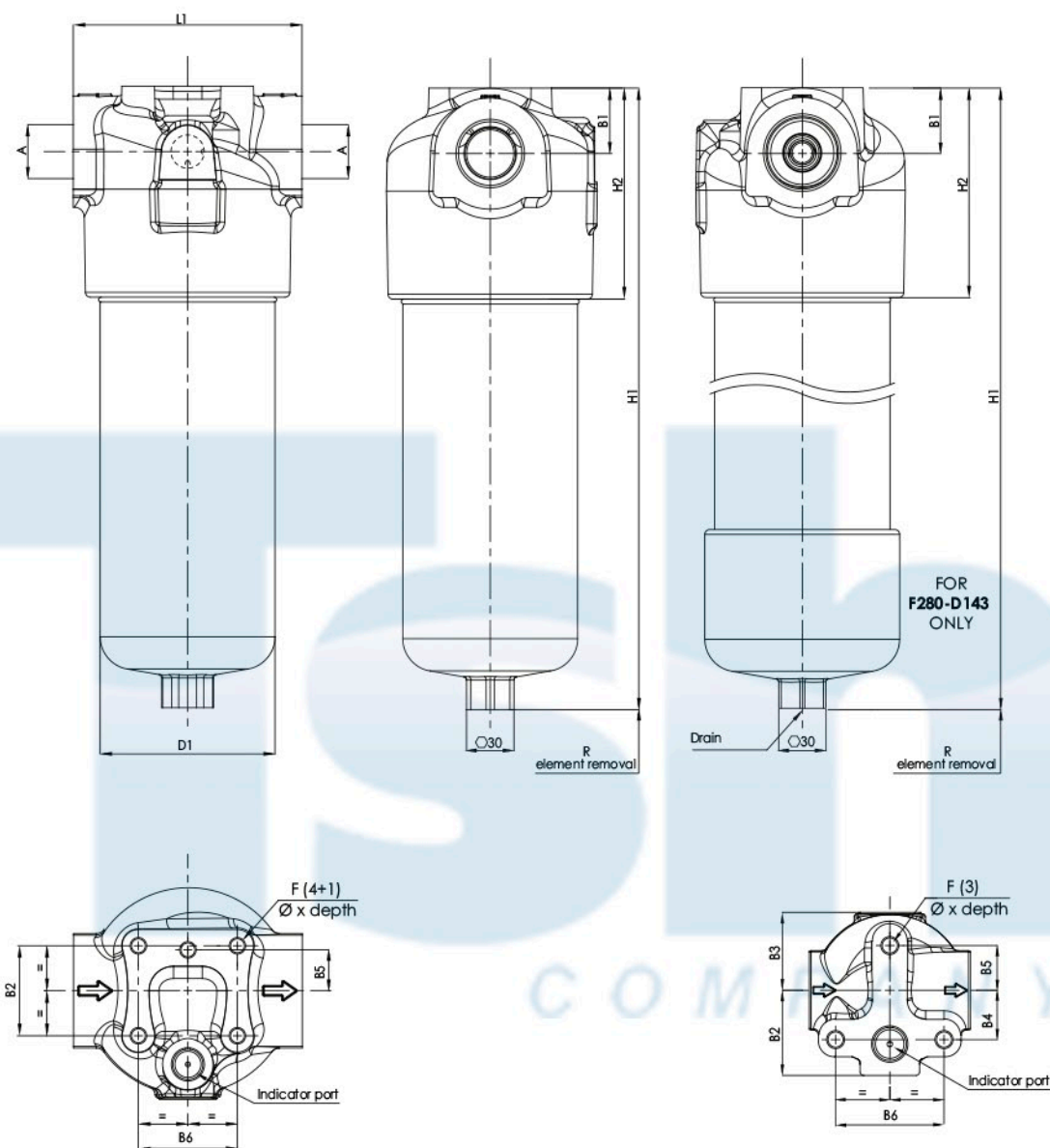
OPERATING TEMPERATURE RANGE:

-25°C +100°C

FLUID COMPATIBILITY:

Full with HH-HL-HM-HV (acc. To ISO 2943).

OVERALL DIMENSIONS



NOMINAL SIZE

MODEL	A	B1	B2	B3	B4	B5	B6	D1	F	H1	H2	L1	R	WEIGHT
F280-D120	G 1/2"									200				3,5 Kg
F280-D124	G 3/4"	22,5	47,5	43,5	27,5			70		243	92	90	110	4,2 Kg
F280-D121	G 1"									293				4,5 Kg
F280-D140						25	60,6		M10x15	248				9,0 Kg
F280-D141	G 1 1/4"	40	55	--	--			107		341				9,5 Kg
F280-D142	G 1 1/2"									461	129	140	130	14,4 Kg
F280-D143										554				18,8 Kg

ORDERING INFORMATION

	1.	2.	3.	4.	5.	6.	7.	8.	9.	10.
	F280	D1	20	G10	A	B	B3	D	W	E05
SPARE ELEMENT		D1	21	G10	A					

1. FILTER SERIES	F280	
2. FILTER ELEMENT SERIES	D1	
3. FILTER SIZE	20-21-24	
	40-41-42-43	
4. FILTER MEDIA	000	no element
	G03	glassfiber $\beta_{4,5\mu m(c)} > 1.000$
	G06	glassfiber $\beta_{7\mu m(c)} > 1.000$
	G10	glassfiber $\beta_{12\mu m(c)} > 1.000$
	G15	glassfiber $\beta_{18\mu m(c)} > 1.000$
	G25	glassfiber $\beta_{22\mu m(c)} > 1.000$
	C10	paper $\beta_{10\mu m(c)} > 2$ only for Dp 21 bar
5. ELEMENT COLLAPSE	A	21 bar
	B	210 bar recommended with no by-pass option
6. SEALS	B	NBR
	V	FKM
7. CONNECTIONS	B3	G 1/2"
For different thread options please check availability with Customer Service.	B4	G 3/4" for sizes 20-21-24
	B5	G 1"
	B6	G 1 1/4" for sizes 40 to 43
	B7	G 1 1/2"
8. BYPASS VALVE	0	no by-pass
	D	6 bar
9. INDICATOR PORT OPTION	S	with metal plug
	W	with plastic plug when using an indicator
10. INDICATOR	000	no indicator
	V05	differential visual 5 bar
	E05	differential electrical 5 bar
	V08	differential visual 8 bar
	E08	differential electrical 8 bar no bypass version only

ACCESSORIES	LC24	LED connector
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The accessories must be ordered separately

PRESSURE DROP (Δp) INFORMATION FOR FILTER SIZING

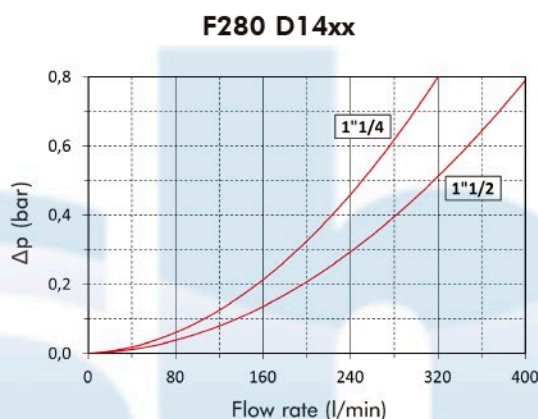
The total Delta P through a filter assembly is given from Housing Δp + Element Δp .

This ideally should not exceed 1,0 bar and should never exceed 1/3 of the set value of the by-pass valve.

N.B. All the reported data have been obtained at our laboratory, according to specification ISO3968 with mineral oil having 32 cSt viscosity and density 0,875 Kg/dm³.

HOUSING PRESSURE DROP

The housing Δp is given by the curve of the considered model and port, in correspondence of the flow rate value.



ELEMENT PRESSURE DROP (filter elements 21 bar collapse)

The element Δp (bar) is given by the flow rate (l/min) multiplied by the factor in the table here below corresponding to the selected media and divided by 1000.

If the oil has a viscosity V_x different than 32 cSt a corrective factor $V_x/32$ must be applied.

Example: 80 l/min with D121G10A and oil viscosity 46 cSt $> 80 \times 4,91/1000 \times 46/32 = 0,56$ bar

	G03A	G06A	G10A	G15A	G25A	C10A
D120	30,43	15,52	9,32	5,75	5,31	3,74
D121	15,48	7,54	4,91	3,75	3,25	2,15
D124	19,90	9,35	5,74	4,62	4,00	2,49
D140	14,65	7,48	4,58	3,12	2,95	1,74
D141	6,88	3,31	2,24	1,58	1,34	0,94
D142	4,67	2,21	1,51	1,15	0,92	0,58
D143	3,28	1,40	0,78	0,62	0,44	0,18

EXAMPLE OF TOTAL Δp CALCULATION

F280D121G10ABB5DWV05 with 80 l/min and oil 46 cSt:

Housing Δp 0,3 bar + element Δp 0,56 bar ($80 \times 4,91/1000 \times 46/32$) = total assembly Δp 0,86 bar

ELEMENT PRESSURE DROP (filter elements 210 bar collapse)

The element Δp (bar) is given by the flow rate (l/min) multiplied by the factor in the table here below corresponding to the selected media and divided by 1000.

If the oil has a viscosity V_x different than 32 cSt a corrective factor $V_x/32$ must be applied.

Example: 80 l/min with D121G10B and oil viscosity 46 cSt $> 80 \times 5,61/1000 \times 46/32 = 0,65$ bar

	G03B	G06B	G10B	G15B	G25B
D120	37,18	16,41	12,86	7,65	6,81
D121	23,89	12,50	5,83	4,28	3,71
D124	24,56	12,63	7,37	5,48	4,36
D140	18,57	10,70	5,61	4,16	3,70
D141	10,22	4,44	2,85	1,95	1,60
D142	5,53	3,25	1,85	1,24	0,86
D143	4,59	2,00	1,22	1,03	0,78

EXAMPLE OF TOTAL Δp CALCULATION

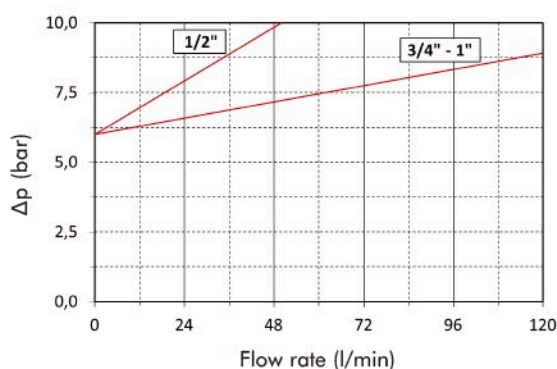
F280D121G10BBB5DWV08 with 80 l/min and oil 46 cSt :

Housing Δp 0,3 bar + element Δp 0,65 bar ($80 \times 5,61/1000 \times 46/32$) = total assembly Δp 0,95 bar

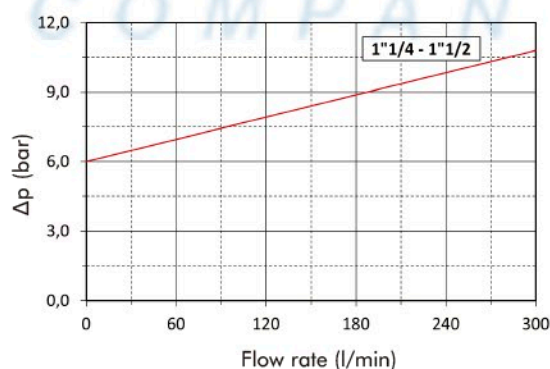
BYPASS VALVE PRESSURE DROP

The bypass valve Δp is given by the curve of the considered model and setting, in correspondence of the flow rate value.

F280 D12x



F280 D14x



N.B. All the reported data have been obtained at our laboratory, according to specification ISO3968 with mineral oil having 32 cSt viscosity and density 0,875 Kg/dm³.

USER TIPS



- 1 FILTER HEAD
- 2 INDICATOR PORT
- 3 FIXING HOLES
- 4 BY- PASS VALVE
- 5 FILTER ELEMENT
- 6 FILTER BOWL
- 7 SEAL KIT
- 8 IDENTIFICATION LABEL

INDICATOR TIGHTENING TORQUE

V05/E05/V08/E08	50 Nm
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SPARE SEAL KIT PART NUMBER

	NBR	FKM
F280-D120/24/21	06.021.00090	06.021.00135
F280-D140/41/42/43	06.021.00095	06.021.00137

WARNING

- ⚠ Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.

DISPOSAL OF FILTER ELEMENT

- ⚠ The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed according to the local laws by authorized Companies.

INSTALLATION

- ⚠ 1. the IN and OUT ports must be connected to the hoses in the correct flow direction (an arrow shows on the filter head (1))
- 2. the filter housing should be preferably mounted with the bowl (6) downward
- 3. secure to the frame the filter head (1) using the threaded fixing holes (3)
- 4. verify that no tension is present on the filter after mounting
- 5. enough space must be available for filter element replacement
- 6. the visual clogging indicator must be in a easily viewable position
- 7. when a electrical indicator is used, make sure that it is properly wired
- ⚠ 8. never run the system with no filter element fitted
- 9. keep in stock a spare filter element for timely replacement when required

OPERATION

- ⚠ 1. the filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet
- 2. the filter element must be replaced as soon as the clogging indicator signals at working temperature (in cold start conditions, oil temperature lower than 30°C, a false alarm can be given due to oil viscosity)
- 3. If no clogging indicator is mounted, replace the element according to the system manufacturer's recommendations

MAINTENANCE

- ⚠ 1. make sure that the system is switched off and there is no residual pressure in the filter
- 2. unscrew the bowl (6) by turning it anti-clockwise and remove it
- 3. remove the dirty element (5)
- 4. fit a new element (5), verifying the part number, particularly concerning the micron rating; open its plastic protection on the open end side and insert it onto the spigot in the filter head, then remove completely the plastic protection
- 5. clean carefully the bowl; check the O-rings (7) conditions and replace if necessary
- 6. lubricate the bowl's thread (6) and screw it by hand in the filter head (1) by turning it clockwise
- 7. screw in the bowl to stop
- ⚠ 8. the used filter elements cannot be cleaned and re-used