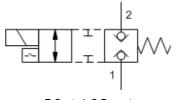




2-way, direct-acting, solenoid-operated directional blocking poppet valve with overlap and position switch

SERIES 1 / CAPACITY: 23 L/min. / CAVITY: T-13A

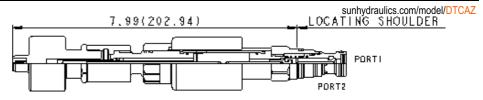




Z-Control, C-Poppet

# **CONFIGURATION**

С	Spool Configuration	Normally Closed		
N	Seal Material	Buna-N		
<b>224</b> Coil		DIN 43650-Form A, 24 VDC		



This solenoid-operated 2-way, 2-position cartridge is a direct-acting, poppet-style directional valve. Due to the poppet-style construction, this valve has extremely low leakage.

Many poppet style directional valves pass a small amount of fluid when the pressure across them changes suddenly. This is due to the compressibility of the fluid. This valve has been designed to prevent this from happening.

The position switch provides confirmation that the valve is in the non-energized position.

# **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-13A
Series	1
Capacity	23 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Solenoid Tube Diameter	19 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990413007
Seal kit - Cartridge	EPDM: 990413014
Seal kit - Cartridge	Polyurethane: 990413002
Seal kit - Cartridge	Viton: 990413006
Model Weight	0.95 kg.

### **SWITCH SPECIFICATIONS**

Supply Voltage	20-30 VDC				
Operating Temperature Range	-25 to 80 °C	-25 to 80 °C			
Vibration	≥ 50g, 0-500 impulses/sec	≥ 50g, 0-500 impulses/sec			
Shock	>50 g, 1ms				
Reverse Polarity Protection	Yes				
Maximum Output Load	≤ 400 mA, Duty Ratio 100%				
Short Circuit Protection	Yes, Load Short Unlimited				
Turn On Time	≤ 25 ms				
Hysteresis	≤ .002 in.				
Thermal Shift - 0 to 80 $^{\circ}$ C $\leq \pm$	0,1 mm				
EMC	DIN EN 61000-6-1/2/3/4				
Connector	M12 X 1 (4) Pin				
Connector Environment Rating	IP65				

**NOTES** 

An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

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#### **CONFIGURATION OPTIONS**

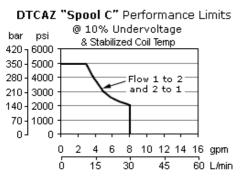
# Model Code Example: DTCAZCN224

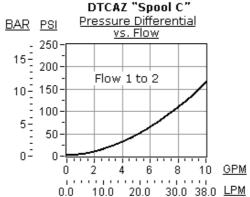
SPOOL CONFIGURATION	(C)	SEAL MATERIAL	(N)	COIL *	(224)
C Normally Closed		N Buna-N		224 DIN 43650-Form A, 24 VDC	
H Normally Open		<b>E</b> EPDM		212 DIN 43650-Form A, 12 VDC	
		<b>V</b> Viton		912 Deutsch DT04-2P, 12 VDC	
				924 Deutsch DT04-2P, 24 VDC	
				* Additional coil options are available	

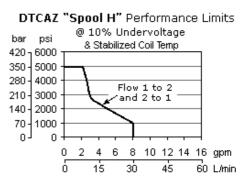
## **TECHNICAL FEATURES**

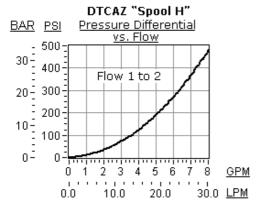
- A coil must be ordered with this cartridge. This cartridge is supplied as a sealed, factory set unit and is not field serviceable. If the assembly requires changes or service it needs to be returned to the factory. Any tampering will violate the product warranty.
- Position switch is CE approved.
- When torquing this cartridge into its cavity, a crow's foot wrench or similar will be required since the position switch precludes the use of a deep socket wrench.
- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- This valve is direct actuated and requires no minimum hydraulic pressure for operation.
- This valve is suitable for load holding applications. In the event of power failure, the valve will spring closed.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a
  factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes
  that will affect the function of the cartridge.
- The solenoid's unique magnetic design results in a high efficiency solenoid, yielding high spool actuating force per Watt expended, leading to reliable valve shifting.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
  machining variations.

### PERFORMANCE CURVES









### **RELATED MODELS**

- DTCA 2-way, direct-acting, solenoid-operated directional blocking poppet valve with overlap
- DTCAS 2-way, direct-acting, soft shift, solenoid-operated directional blocking poppet valve with overlap

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